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71 Applicant: **FIAT AUTO S.p.A.**
Corso Giovanni Agnelli 200
I-10135 Torino(IT)

72 Inventor: **Camuffo, Sergio**
Strada San Vincenzo 40/35
I-10131 Torino(IT)

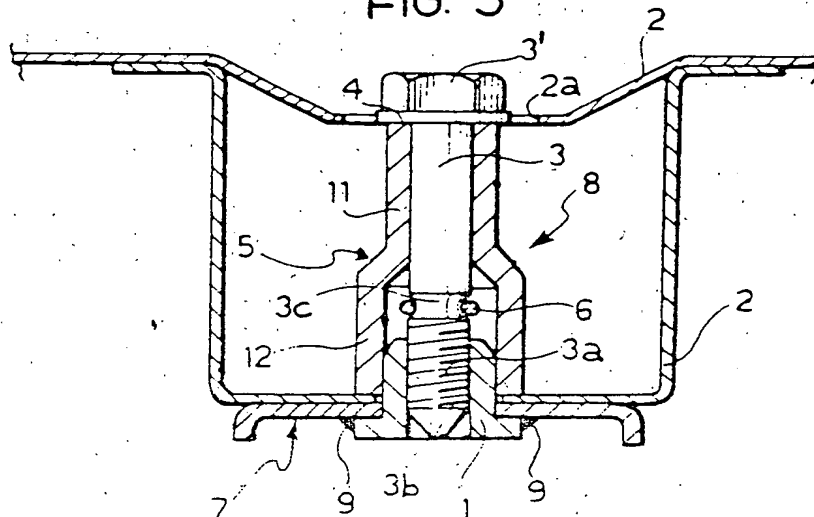
74 Representative: **Notaro, Giancarlo et al**
c/o Jacobacci-Casetta & Perani S.p.A. Via
Alfieri, 17
I-10121 Torino(IT)

54 **A device for fixing mechanical parts to the body of a motor vehicle.**

57 A device is described for fixing to the floor of a motor-vehicle body (2), by screwing from above, a mechanical part (7) which has previously been brought up to the floor from below. The mechanical part (7) to be fixed carries at least one locating element (1) which engages a corresponding hole formed in the body (2). The locating element has a threaded hole which is engaged by a screw (3) on

which the smaller-diameter portion (11) of a sleeve (5) can slide. The sleeve has a larger-diameter portion (12) which is adapted to fit over the outer surface of that part of the locating element (1) which projects through the corresponding locating hole in order to facilitate the centring and insertion of the screw (3) in the threaded hole in the locating element (1).

FIG. 3



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The present invention relates to a device for fixing to the floor of a motor-vehicle body, by screwing from above, a mechanical part which has previously been brought up to the floor from below.

A tendency has developed recently in the art to preassemble the mechanical units of a motor vehicle, usually by mounting the various parts on preassembly subframes, and then to mount the subframes carrying the preassembled units on the motor vehicle body by means of automatic equipment. An example of this mode of production which relates to a rear suspension unit mounted on the floor of the motor-vehicle body from below, is described in the prior Italian Patent Application No. 68092-A/88 and in corresponding European Patent Application No. 89830538.8 filed by the same Applicant and designating the same inventor as the present Application. In this mode of production, the preassembled unit is fixed under the floor of the motor-vehicle body by screwing from below with the aid of automatic screwing devices. Because of the particular shape and size of the structure to be fixed, however, some of the fixing points of the preassembled unit may have to be screwed to the body from above, that is, from inside the motor-vehicle body, instead of from below, and this may be difficult to carry out with automatic equipment. Moreover, the mechanical parts are sometimes mounted on box elements forming part of the body and this can make them even more difficult to fix, taking into account the need to avoid the risk of deformation or local weakening of the box element, taking into account the need to avoid the risk of deformation or local weakening of the box element.

In order to resolve all the aforesaid problems simply, the subject of the present invention is a device for fixing to the floor of a motor-vehicle body, by screwing from above, a mechanical part which has previously been brought up to the floor from below,

characterised by the combination of the following characteristics:

a) the mechanical part to be fixed, carries at least one locating element which engages a corresponding hole formed in the body;

b) the locating element has a threaded hole;

c) the fixing device comprises:

- a screw adapted to engage the threaded hole in the locating element, and
- a sleeve having a first, smaller-diameter portion mounted slidably on the screw with the head of the screw bearing on its end, and a second, larger-diameter portion adapted to fit over the outer surface of that part of the locating element which projects through the corresponding locating hole so as to facilitate the centring and insertion of the screw in the threaded hole in the locating element.

The locating element may be constituted, for

example, by a peg the head of which is welded to the mechanical part to be fixed according to a technique known in applications in which locators have to be provided for the mounting of a preassembled unit on the body of the motor vehicle. Moreover, the fixing device preferably includes a resilient ring which is fitted on the shank of the screw to prevent the accidental disengagement of the screw from the sleeve.

Further characteristics and advantages will become clear from the description which follows with reference to the appended drawings, provided by way of non-limiting example, in which:

Figure 1 shows in section a detail of the mechanical part to be fixed, provided with a locating peg engaged in a corresponding locating hole in part of the floor of a motor-vehicle body.

Figure 2 is a sectional view of the fixing device according to the invention, and

Figure 3 is a sectional view showing the mechanical part mounted on the floor of the motor-vehicle body by means of the device of Figure 2.

In the drawings, a mechanical part 7 (for example, an element with a cross member on which a rear suspension unit has been preassembled - see the Applicant's patent Application No. 68092-A/88 and corresponding European Patent Appln. No. 89830538.8) is to be brought up to the floor 2 of the motor-vehicle body from below and fixed to the floor by screwing from above. The part 7 carries at least one locating element 1 which, in the embodiment illustrated, is constituted by a locating peg with a body which is inserted through a hole 7' in the part 7 and a head which is fixed to the part 7 by welding 9. When the part 7 is mounted under the floor 2 of the body, the portion of the locating peg 1 which projects from the part 7 engages a locating hole 2' formed in the floor 2. The free end of the locating peg 1 which projects above the floor 2 - still with reference to the particular embodiment shown - has a circumferential chamfer 1.

Figure 3 shows the portion of the floor 2 to which the part 7 is to be fixed in greater detail. As can be seen, in the embodiment shown, the part 7 is fixed to the lower wall of a box element. The fixing device according to the invention, generally indicated 8, (see also Figure 2) includes a screw 3 with a threaded end portion 3a terminating in a conical point 3b. The threaded portion 3a is intended to be screwed into the threaded hole 1a in the locating peg 1. A sleeve, indicated 5, has a first, smaller-diameter portion 11 mounted slidably on the unthreaded part of the shank of the screw 3 and a second, larger-diameter portion 12 (the diameters of the two portions are indicated d and D respectively in the drawings). The head 3' of the screw 3 abuts the free end surface of the smaller-diameter portion 11 of the sleeve 5 with the inter-

position of a washer 4. The shank of the screw 3 also has a circumferential groove 3c in which a resilient split ring 6 to prevent the accidental disengagement of the screw 3 from the sleeve 5.

Figure 3 clearly shows the operating principle of the device 8 according to the invention: after the mechanical part 7 has been positioned adjacent the box element 2 from below by the insertion of the locating peg 1 in the locating hole 2', the device 8 is fitted into the cavity of the body element 2 from above by being passed through a hole 2a (Figure 3) in the upper wall of the box element. The larger-diameter portion 12 of the sleeve 5 fits over the outer surface of that part of the locating peg 1 which projects through the hole 2' so as to facilitate the centring and insertion of the screw 3 in the threaded hole in the locating peg 1. The chamfer 1' of the locating peg facilitates the fitting of the sleeve 5 over it. At the same time, the conical point 3b of the screw facilitates its fitting in the threaded hole 1a.

The device according to the invention is particularly suitable for fixing mechanical parts to box elements which form parts of motor-vehicle bodies, as shown in Figure 3, but its use is not of course limited exclusively to box parts.

Another characteristic of the solution according to the invention is that the same locating pegs 1 as are normally used for the mounting of preassembled subassemblies are also used as engagement elements for fixing screws.

The fixing achieved by the device according to the invention provides a good distribution of the loading of the bolts between the connected elements by virtue of the wide annular coupling surface between the larger-diameter portion of the sleeve 5 and the fixed parts. Moreover, good resilience under tension is achieved by virtue of the overall length of the screw.

Naturally, the principle of the invention remaining the same, the forms of embodiment and details of construction may be varied widely with respect to those described and illustrated purely by way of example.

Claims

1. A device for fixing to the floor (2) of a motor-vehicle body, by screwing from above, a mechanical part (7) which has previously been brought up to the floor from below, characterised by the combination of the following characteristics:

a) the mechanical part (7) to be fixed carries at least one locator (1) which engages a corresponding hole (2') formed in the body;

b) the locating element (1) has a threaded

hole (1a);

c) the fixing device comprises:

- a screw (3) adapted to engage the threaded hole (1a) in the locating element (1), and
- a sleeve (5) having a first, smaller-diameter portion (11) mounted slidably on the screw (3) with the head (3') of the screw bearing on its end, and a second, larger-diameter portion (12) adapted to fit over the outer surface of that part of the locating element (1) which projects through the corresponding locating hole (2') so as to facilitate the centring and insertion of the screw (3) in the threaded hole in the locating element (1);

2. A fixing device according to Claim 1, characterised in that it includes a resilient ring (6) which is fitted onto the shank of the screw (3) to prevent the accidental disengagement of the screw (3) from the sleeve (5).

3. A fixing device according to Claim 1, characterised in that the locating element (1) is constituted by a peg with a head which is welded to the part (7) to be fixed.

4. A fixing device according to Claim 3, characterised in that the peg has a circumferential chamfer at its free end for facilitating the fitting of the larger-diameter portion (12) of the sleeve (5).

5. A fixing device according to Claim 1, characterised in that a washer (4) is interposed between the head of the screw (3') and the end surface of the smaller-diameter portion (11) of the sleeve (5).

FIG. 1

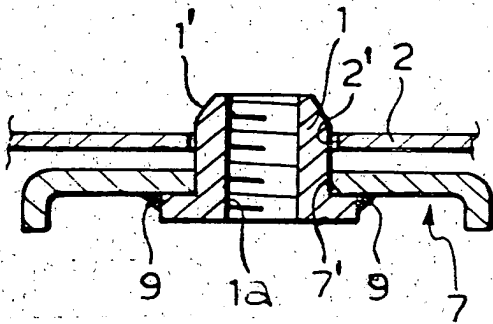


FIG. 2

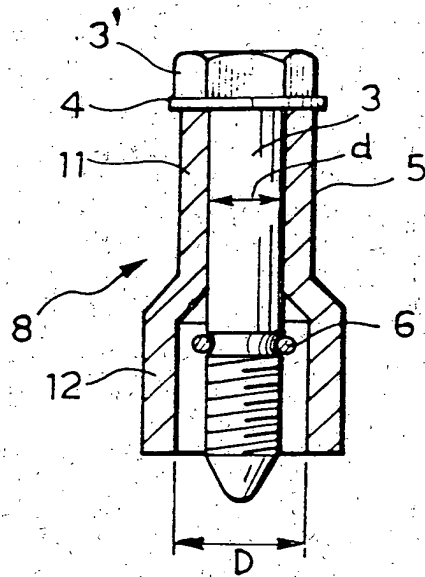
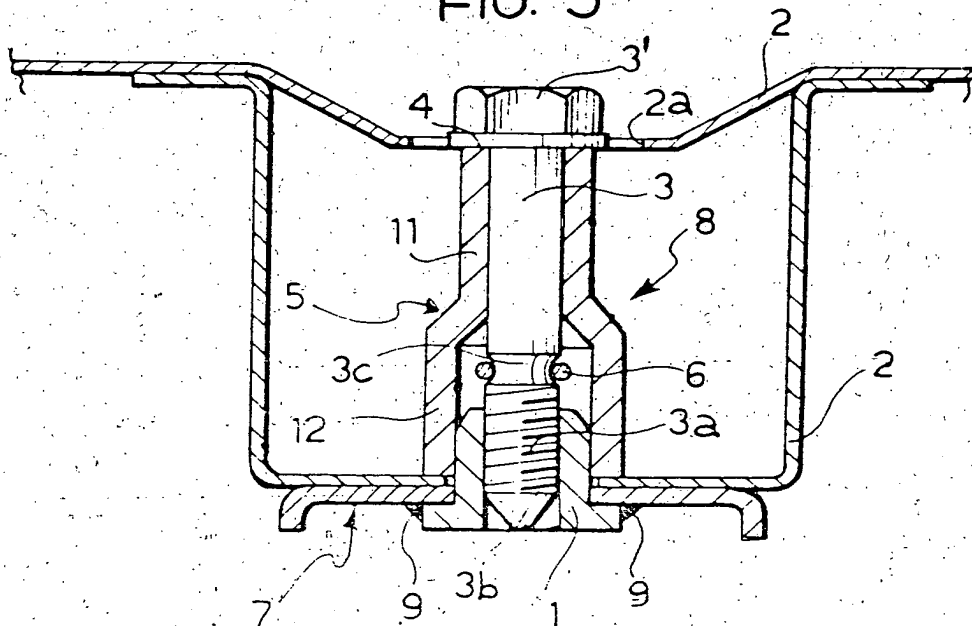


FIG. 3





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 90 83 0113

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	EP-A-0298929 (FIAT AUTO S.P.A.) * column 3, line 64 - column 4, line 8; figure 5 * ---	1	F16B5/02 B62D21/00
A	DE-B-1185866 (VAILLANT) * column 2, lines 19 - 30; figure 1 * ---	1	
A	GB-A-125200 (BENSON NORTH) * page 4, lines 33 - 39; figures 1, 2 * ---	2	
A	US-A-2936806 (HARPER) * figures 4, 7, 8 * -----	3	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			F16B B62D B60G
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12 JULY 1990	Examiner CALAMIDA G.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone. Y : particularly relevant if combined with another document of the same category. A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons & : member of the same patent family, corresponding document	

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